



Repair Guidelines for: UPS 360 RRP Rubber Repair Paste – 60 Durometer / UPS 361 CBK Conveyor Belt Repair Kit

Step 1 – Surface Preparation

The Conveyor belt or rubber surface must be clean, dry & rough. Use the UPS 9922 Roughening Brush (Included), stiff-bristle wire brush or UPS Mini-Blaster (this creates the ultimate surface preparation). Brush away any debris left from the chosen surface preparation technique and clean with UPS CLEANER MEK or other MEK based cleaner to wipe down the surface.

Note – You must allow the UPS CLEANER MEK to fully evaporate, before apply UPS 260 RRP Rubber Repair Paste.

Step 2 – Open & Mix UPS 360 RRP Rubber Repair Paste

Open the UPS 360 RRP Silver Foil Packet by tearing down the tear notch. Remove the inner resin pack, grasp both sides and gently pull apart until the separator pops up. Mix by kneading and squashing the resin pack together until it starts to warm up (3 – 4 minutes). To ensure a homogenous resin mix, use the Plastic Spatula to move the resin from the corners of the resin pack towards the center.

Note – If you require a strip of UPS 998 Reinforcement Tape, this can be cut now, making sure to over-size the repair area.



Step 3 – Repairing the Conveyor Belt

Cut open any corner of the resin pack and squeeze out the resin onto the damage surface area. Smooth the resin to the desired level using one of the Plastic Accessory Tools included. Leave to cure for the following times:

- 2 – 2.5hrs @ 25°C (77°F)
- 2.5 – 3 hrs @ 18°C (65°F)
- 3 hrs @ 10°C (50°F)
- 5 hrs @ 5°C (41°F)

Note – If you are using the UPS 998 Reinforcement Tape, make sure you apply the resin over the area first, then lay over the reinforcement tape and add further rubber resin on top.



Further information can be found by visiting –

www.uniquepolymersolutions.com